

## CAPABILITY CHART – ROUNDS

OUTSIDE DIAMETER	PIPE SIZE	PIPE SCHEDULE SIZES								WEIGHT / FOOT INDICATES MILL CAPABILITY																		
		10	20	30	40	STD	60	80	XS	16 ga 0.065	14 ga 0.083	13 ga 0.095	0.100	12 ga 0.109	11 ga 0.120	1/8 0.125	10 ga 0.134	3/16 0.188	1/4 0.250	5/16 0.313	3/8 0.375	.400 0.400	1/2 0.500	5/8 0.625				
1.245											1.031	1.168		1.324	1.443	1.497												
1.250													1.229	1.330	1.450													
1.315	1.00	<u>.109</u> 1.404			<u>.133</u> 1.679	<u>.133</u> 1.679						1.239		1.404		1.590												
1.660	1.00	<u>.109</u> 1.404			<u>.140</u> 2.273	<u>.140</u> 2.273																						
1.900	1.50	<u>.109</u> 2.085			<u>.145</u> 2.72	<u>.145</u> 2.72																						
2.000					<u>.140</u> 2.27	<u>.140</u> 2.27																						
2.250					<u>.145</u> 2.72	<u>.145</u> 2.72																						
2.375	2.00	<u>.109</u> 2.638			<u>.154</u> 3.656	<u>.154</u> 3.656																						
2.500																												
2.875	2.50	<u>.120</u> 3.531			<u>.203</u> 5.798	<u>.203</u> 5.798																						
3.000																												
3.500	3.00	<u>.125</u> 4.510			<u>.216</u> 7.58	<u>.216</u> 7.58																						
4.000	3.50																											
4.500	4.00				<u>.237</u> 10.80	<u>.237</u> 10.80																						
5.000	4.50				<u>.247</u> 12.55	<u>.247</u> 12.55																						
5.563	5.00				<u>.258</u> 14.631	<u>.258</u> 14.631																						
6.625	6.00				<u>.280</u> 18.99	<u>.280</u> 18.99																						
7.625	7.000				<u>.301</u> 23.57	<u>.301</u> 23.57																						
8.625	8.00		<u>.250</u> 22.38	<u>.277</u> 24.72	<u>.322</u> 28.58	<u>.322</u> 28.58	<u>.406</u> 35.67	<u>.500</u> 43.428	<u>.500</u> 43.428																			
9.625	9.00		<u>.250</u> 22.38	<u>.277</u> 24.72	<u>.322</u> 28.58	<u>.322</u> 28.58	<u>.406</u> 35.67	<u>.500</u> 43.428	<u>.500</u> 43.428																			
10.750	10.00		<u>.250</u> 28.06	<u>.307</u> 34.27	<u>.365</u> 40.52	<u>.365</u> 40.52	<u>.500</u> 54.79	<u>.594</u> 64.49	<u>.500</u> 54.786																			
11.750	11.00				<u>.375</u> 45.60	<u>.375</u> 45.60																						
12.00																												
12.750	12.00		<u>.250</u> 33.41	<u>.330</u> 43.81	<u>.406</u> 53.575	<u>.375</u> 49.61	<u>.562</u> 73.22		<u>.500</u> 65.476																			
13.750	13.00																											
14.000	14.00	<u>.250</u> 36.75	<u>.312</u> 45.65	<u>.375</u> 54.62	<u>.438</u> 63.36	<u>.375</u> 54.62	<u>.594</u> 85.13		<u>.500</u> 72.158																			
16.000	16.00	<u>.250</u> 42.09	<u>.312</u> 52.32	<u>.375</u> 62.64	<u>.500</u> 82.848	<u>.375</u> 62.64			<u>.500</u> 82.848																			
18.000	18.00	<u>.250</u> 47.44	<u>.312</u> 58.99	<u>.438</u> 82.23	<u>.562</u> 104.76	<u>.375</u> 70.65			<u>.500</u> 93.54																			
20.000	20.00	<u>.250</u> 52.78	<u>.375</u> 78.67	<u>.500</u> 104.23	<u>.593</u> 123.23	<u>.375</u> 78.67			<u>.500</u> 104.23																			

Rolling of some sizes and gauges, including 10.000" OD, 11.750" OD and 13.375" OD, are subject to accumulation – please check rolling schedule or contact sales. ASTM A500 grades B & C, A252-CSA G40.21 50W or metric 350W available. ASTM A252 for .625" gauge only available in 16", 18" and 20".